



CONTROL OUTPUTS TO PLC

STEP & DIRECTION
+5V COMMON

STEP & DIRECTION
TO GECKODRIVES

E-STOP FROM PLC (N.C.)

FROM LIMIT SWITCHES (N.C.)

LIMIT SWITCHES RETURN PATH

TO ENCODER NEGATIVE
G320/340 PIN 5

RETURN PATH FOR
AMPEN (13), AMPDIS (14)

FROM PLC Y7 (N.O.)

FROM DISABLE BUTTON (N.O.)

ENABLE LINES
FROM GECKODRIVES
G320/340 PIN 5

TO PLC X5